**PRODUCT SPECIFICATION**

**HEATSINK CYCLING REFRIGERATED AIR DRYER (500-800 SCFM)**

This Product Specification is for a complete mechanical refrigerated drying system for the removal of moisture, oil vapor and other contaminants from a compressed air or gas stream. This process is accomplished by cooling the gas with a refrigeration unit to a temperature at which the contaminants condense and are separated from the gas stream. The Specification includes information for a range of dryers that can be applied to air systems of varying size.

**SCOPE**

The dryer shall be complete in all respects, including integral component equipment, inter-connecting piping, wiring and controls. The dryer shall only require connection to utilities furnished by others.



For reference only

**EXCHANGER TECHNOLOGY**

All heat exchangers shall be manufactured entirely from stainless steel. The heat exchange surfaces shall be a corrugated and folded stainless steel sheet contained within a fully-welded cylindrical stainless steel shell.

There shall be no other extraneous materials such as silver or copper braze alloys, lead or tin solder, nor shall any adhesives, gaskets or other sealing method be used.

Exchangers shall be designed with cross corrugated and folded heat exchange surfaces to enhance air flow turbulence, thus providing superior heat transfer over a wide range of air flow conditions with low pressure drop. Additionally, exchanger design shall provide a large open multipath area (5 times that of shell & tube design) to provide resistance to fouling.

**COMPONENTS AND CONSTRUCTION**

Each dryer system shall be complete with the following items:

* Precooler/Reheater exchanger
* Air chiller
* Centrifugal air/moisture separator
* Thermal mass cooling system
* Thermal mass circulating system
* Refrigeration system equipped with hermetically sealed compressor and water or air-cooled condenser
* Electronic solenoid drain to automatically discharge condensate
* Controls and Instrumentation

**PRECOOLER/REHEATER**

Dryer shall be equipped with a single air-to-air heat exchanger to precool incoming compressed air and reheat outgoing compressed air. Air-to-air heat exchanger shall be constructed completely with stainless steel. The maximum design pressure shall be 300 psig.

REFRIGERATED AIR DRYER (Cont.)

**AIR CHILLER**

Compressed air from the precooler/reheater shall be delivered to the air chiller. The air chiller shall consist of stainless steel heat exchangers that exchange heat from the process air stream to the cooled thermal mass fluid.

**CENTRIFUGAL AIR/MOISTURE SEPARATOR**

A vertical air/moisture separator shall be located after the air chiller. Compressed air and water condensed in the air chiller shall be delivered to the separator for the separation and subsequent removal of the water from the compressed air.

Separation shall be performed at the coldest point in the system by means of centrifugal acceleration, expansion into an area of low velocity with sump area and change of air flow direction. These separation mechanisms shall provide for separation efficiency in excess of 99%.

**THERMAL MASS COOLING SYSTEM**

The thermal mass cooling system shall consist of a thermal mass reservoir, thermal mass fluid and stainless steel evaporator. Refrigerant from the refrigeration system shall be circulated within the evaporator, liberating heat from the thermal mass fluid.

The thermal mass shall thus allow the refrigerant compressor to cycle on and off automatically depending on the heat load to the dryer. Reservoir shall be manufactured from carbon steel be seam welded and fully insulated with 1" minimum foam insulation. The storage container and exchanger system shall be designed to deliver a 38°F PDP.

**THERMAL MASS CIRCULATING SYSTEM**

Thermal mass fluid shall be transferred to the thermal mass fluid to air heat exchanger via the thermal mass fluid pump. Pump shall be maintenance-free, cartridge circulator pump. Pump shall run continuously to maintain flow through the air chiller at all times.

**REFRIGERATION SYSTEM**

The refrigeration system shall be designed to dry a set amount of compressed air. The refrigeration system shall consist of one hermetic reciprocating type compressor, refrigerant feed system and air or water cooled condenser. No hot gas by-pass valve or similar capacity modulating device shall be used in the refrigeration system.

Refrigerant R-404A shall be used to minimize environmental hazard. The amount of refrigerant shall be minimized through use of a measured charge system, to prevent liquid refrigerant floodback to the hermetic compressor.

REFRIGERATED AIR DRYER (Cont.)

**MICROPROCESSOR CONTROLS AND INSTRUMENTATION**

Dryer provided with microprocessor controller to control and communicate dryer operation. Microprocessor controller's digital display indicates the exchanger temperature and includes the following features:

* Timed solenoid drain with adjustable off time from 1 to 60 minutes and adjustable open time from 1 to 60 seconds. Digital display is used to set drain off and open times using keypad up/down buttons. Drain open status displayed via Drain Open indicating light.
* Adjustable dewpoint setting for increased energy savings. Up/down buttons used to set operating conditions.
* Energy savings reading that displays the actual time the unit has cycled off versus the time the unit has been turned on. Reading is a digital display that shows percentage savings.
* On/off switch with light indicates power is applied to the unit. Controller includes indicating light to communicate dryer on / off status. A third light indicates on / off status of refrigeration system.
* Temperature may be displayed in either Fahrenheit or Celsius via dedicated button. Fahrenheit and Celsius LED's indicate temperature mode setting.
* A high temperature warning light and contacts for remote alarm are included. (Same contacts for high and low temperature alarm).
* A low temperature warning light and contacts for remote alarm are included. (Same contacts for high and low temperature alarm).
* Anti-short cycle timer for compressor protection. Digital display indicates count-down of time before unit can restart.

END PRODUCT SPECIFICATION